

Date: Thursday, 08/01/2009 10:33:01 AM  
User: Linda Lacelle

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 44499	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251941
This Issue : 08/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42700	Material : N/A
Written By :	Due Date : 15/01/2009 Qty: Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-941 with Dart IPP D212-725-1-941"

Send a copy of this IPP

209/01/08 (3)

2.0 D2127251941 tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

ANGLE

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number Description Batch

1 D212-725-1-941 TUBE 45402

Attach serviceable tags

~~REFERENCE ONLY~~

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-941 REV. 2 Feb 9/09

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 08/01/2009 10:33:01 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 44499

Part Number: D2127251941

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

FEB 10 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS

Comment: INSPECT WORK TO CURRENT STEP

FEB 10 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

FEB 10 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/11 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09/02/11

Date: Thursday, 08/01/2009 10:33:01 AM  
User: Linda Lacelle

# **Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 44499	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251941
<b>This Issue</b> : 08/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42700	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 15/01/2009 <b>Qty:</b> <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## **Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-941 with Dart IPP D212-725-1-941"

Send a copy of this IPP

C209/01/08 Ⓢ

2.0	D2127251941	tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-941	TUBE	<u>45402</u>
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-941 REV. Feb 9/09

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 08/01/2009 10:33:01 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 44499

Part Number: D2127251941

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

FEB 10 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

FEB 10 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

FEB 10 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 Dart Parts

## Squawk: 1.1

### Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

### Resolution:

D212-725-1-941, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.1 Work Done By: Ian Warnock

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Dan Lemay on 1/30/2009

### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

## Squawk: 1.2

### Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

### Resolution:

1.2 Work Done By:

### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

## Squawk: 1.3

### Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

### Resolution:

1.3 Work Done By:

### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

## Squawk: 1.4

### Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

### Resolution:

1.4 Work Done By:

### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*